ANT130-XY Series

Two-Axis XY Direct-Drive Nanopositioning Stages

Integrated low-profile XY linear motor stage

Nanometer-level performance in a large travel format

High resolution (1 nm), repeatability (75 nm), and accuracy (250 nm)

In-position stability of <1 nm

Anti-creep crossed-roller bearings

High dynamic performance with direct-drive technology

ULTRA accuracy grade option



Introduction

The ANT 130-XY series stages offer nanometer-level performance in XY travels up to 160 mm. The integrated, sleek design provides an extremely low profile of only 85 mm. The stage comes with proprietary direct-drive motor technology, noncontact linear encoders, limits, integrated cable management system, and three accuracy grades.

Ultra-Precise Stage Design

The ANT130-XY design allows critical elements such as orthogonality, straightness, and flatness to be optimized, resulting in a stage with exceptional geometric tolerances. Aerotech's direct-drive technology has no hysteresis or backlash, enabling accurate and repeatable nanometer-scale motion in both the X and Y dimensions. All travel options (60 mm x 60 mm, 110 mm x 110 mm, 160 mm x 160 mm) come with the 85 mm profile height. The integrated cable management system is designed for long life and to minimize drag forces.

Noncontact Direct-Drive

Only noncontact direct-drive technology offers the robust, accurate, and high-speed positioning necessary for mass production of precision devices. ANT130-XY stages utilize advanced direct-drive technology pioneered by Aerotech to achieve the highest level of positioning performance. This direct-drive technology is high-performance, non-cogging, noncontact, high speed, high resolution, and high accuracy. This unique drive and bearing combination, packaged in an extremely small-profile and footprint, offers tangible advantages in many applications such as high-precision

positioning, disk-drive fabrication, fiber alignment, optical delay element actuation, sensor testing, and scanning processes that demand smooth and precise motion.

Multi-Axis Configurations

The ANT 130-XY can be combined with other Aerotech ANT series products (vertical lift stages, direct-drive rotaries, and goniometers) to create unique, high performance, multi-axis systems.

ULTRA Accuracy Grade Option

In order to achieve the highest possible system accuracy from our multi-axis nanopositioning systems, Aerotech has developed an advanced, dynamic trajectory calibration system. To take advantage of this sophisticated calibration system, the mechanical system has to be completely assembled, functionally tested, and calibrated in our best-inclass metrology labs. Nanometer-level system accuracy can only be achieved under stringent environmental conditions, calibrating with the best test equipment, using the highestprecision mechanical elements, and utilizing the ULTRA software capabilities of Aerotech's industry-leading controls. By implementing ULTRA dynamic trajectory calibration with the ANT130-XY, we are able to produce guaranteed two-dimensional accuracies of ±250 nm or better.

The plots provided in the specifications illustrate performance differences between a standard ANT130-XY and the ULTRA version. Straightness errors, orthogonality errors, and accuracy errors caused by stage yawing are virtually eliminated.

ANT130-XY Series SPECIFICATIONS

Mechanical Specifications		ANT130-060-XY			
			PLUS ^(1,2)	ULTRA ^(1,2)	
Travel		60 mm			
Accuracy ^(2,3)		±2.5 μm	±250 nm	±250 nm	
Resolution (Minimum Incre	mental Motion)		1 nm		
Repeatability (Bidirectional)(3)	±100 nm	±75 nm	±75 nm	
Repeatability (Unidirectiona	al)	±25 nm	±25 nm	±25 nm	
Straightness ⁽³⁾		±1.5 μm	±1.5 μm	±250 nm	
Flatness ⁽³⁾		±1.5 μm	±1.5 μm	±1.0 μm	
Pitch		49 µrad (10 arc sec)	49 µrad (10 arc sec)	49 µrad (10 arc sec)	
Roll		49 µrad (10 arc sec)	49 µrad (10 arc sec)	49 µrad (10 arc sec)	
Yaw		24 µrad (5 arc sec)	24 µrad (5 arc sec)	24 µrad (5 arc sec)	
Orthogonality		49 µrad (10 arc sec)	15 µrad (3 arc sec)	4.8 µrad (1 arc sec)	
Maximum Speed ⁽⁴⁾		350 mm/s (Upper Axis)			
Maximum Acceleration(4)		1 g - 10 m/s² (No Load) (Upper Axis)			
Speed Stability		See graph for typical performance			
Settling Time		See graph for typical performance			
In-Position Stability ⁽⁵⁾		<1 nm			
Maximum Force (Continuou	ıs)	23 N			
Load Capacity ⁽⁶⁾	Horizontal	12.0 kg			
Marine Mass	Upper	1.5 kg			
Moving Mass	Lower	4.2 kg			
Stage Mass		5.5 kg			
Material		Aluminum Body/Black Hardcoat Finish			
MTBF (Mean Time Between	Failure)	30,000 Hours			

Notes:

- 1. -PLUS and -ULTRA require the use of an Aerotech controller.
 2. Specifications for -BASE and -PLUS options are per axis measured 25 mm above the tabletop. Specifications for -ULTRA are XY measured 25 mm above the tabletop.
- 3. Certified with each stage.4. Requires the selection of an appropriate amplifier with sufficient voltage and current.
- 5. In-position jitter listing is 3 sigma value.6. Axis orientation for on-axis loading is listed.

Mechanical Specifications		ANT130-110-XY			
			PLUS ^(1,2)	ULTRA ^(1,2)	
Travel			110 mm		
Accuracy ^(2,3)		±4.0 μm	±300 nm	±300 nm	
Resolution (Minimum Incre	emental Motion)		1 nm		
Repeatability (Bidirectiona	I) ⁽³⁾	±100 nm	±75 nm	±75 nm	
Repeatability (Unidirection	al)	±25 nm	±25 nm	±25 nm	
Straightness ⁽³⁾		±1.5 μm	±1.5 μm	±300 nm	
Flatness ⁽³⁾		±1.5 μm	±1.5 μm	±1.0 μm	
Pitch		58 µrad (12 arc sec)	58 µrad (12 arc sec)	58 µrad (12 arc sec)	
Roll		58 µrad (12 arc sec)	58 µrad (12 arc sec)	58 µrad (12 arc sec)	
Yaw		29 µrad (6 arc sec)	29 µrad (6 arc sec)	29 µrad (6 arc sec)	
Orthogonality		49 µrad (10 arc sec)	15 µrad (3 arc sec)	2.4 µrad (0.5 arc sec)	
Maximum Speed ⁽⁴⁾		350 mm/s (Upper Axis)			
Maximum Acceleration ⁽⁴⁾		1 g - 10 m/s² (No Load) (Upper Axis)			
Speed Stability		See graph for typical performance			
Settling Time		See graph for typical performance			
In-Position Stability ⁽⁵⁾		<1 nm			
Maximum Force (Continuo	us)	23 N			
Load Capacity ⁽⁶⁾	Horizontal	12.0 kg			
Moving Mass	Upper		2.1 kg		
WOVING Wass	Lower	5.7 kg			
Stage Mass		7.4 kg			
Material		Aluminum Body/Black Hardcoat Finish			
MTBF (Mean Time Between Failure)		30,000 Hours			

- Notes:
 1. -PLUS and -ULTRA require the use of an Aerotech controller.
- 2. Specifications for -BASE and -PLUS options are per axis measured 25 mm above the tabletop. Specifications for -ULTRA are XY measured 25 mm above the tabletop.
- 3. Certified with each stage.
- Requires the selection of an appropriate amplifier with sufficient voltage and current.
 In-position jitter listing is 3 sigma value.
 Axis orientation for on-axis loading is listed.

ANT130-XY Series SPECIFICATIONS

Mechanical Specifications		ANT130-160-XY			
			PLUS ^(1,2)	ULTRA ^(1,2)	
Travel			160 mm		
Accuracy ^(2,3)		±5.0 μm	±300 nm	±300 nm	
Resolution (Minimum Incremental Mo	otion)		1 nm		
Repeatability (Bidirectional)(3)		±100 nm	±75 nm	±75 nm	
Repeatability (Unidirectional)		±25 nm	±25 nm	±25 nm	
Straightness ⁽³⁾		±2.0 μm	±2.0 μm	±300 nm	
Flatness ⁽³⁾		±2.0 μm	±2.0 μm	±1.0 μm	
Pitch		73 µrad (15 arc sec)	73 µrad (15 arc sec)	58 µrad (12 arc sec)	
Roll		73 µrad (15 arc sec)	73 µrad (15 arc sec)	58 µrad (12 arc sec)	
Yaw		39 µrad (8 arc sec)	39 µrad (8 arc sec)	29 µrad (6 arc sec)	
Orthogonality		49 µrad (10 arc sec)	15 µrad (3 arc sec)	2.4 µrad (0.5 arc sec)	
Maximum Speed(4)		350 mm/s (Upper Axis)			
Maximum Acceleration ⁽⁴⁾		1 g - 10 m/s² (No Load) (Upper Axis)			
Speed Stability		See graph for typical performance			
Settling Time		See graph for typical performance			
In-Position Stability ⁽⁵⁾		<1 nm			
Maximum Force (Continuous)		23 N			
Load Capacity ⁽⁶⁾	Horizontal	12.0 kg			
Mania - Mana	Upper		2.4 kg		
Moving Mass	Lower	6.9 kg			
Stage Mass		8.9 kg			
Material		Aluminum Body/Black Hardcoat Finish			
MTBF (Mean Time Between Failure)		30,000 Hours			

- 1. -PLUS and -ULTRA require the use of an Aerotech controller.
- 2. Specifications for -BASE and -PLUS options are per axis measured 25 mm above the tabletop. Specifications for -ULTRA are XY measured 25 mm above the tabletop. 3. Certified with each stage.

 4. Requires the selection of an appropriate amplifier with sufficient voltage and current.

- 5. In-position jitter listing is 3 sigma value.
- 6. Axis orientation for on-axis loading is listed.

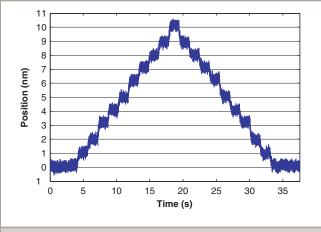
Electrical Specifications		
Drive System	Brushless Linear Servomotor	
Feedback	Noncontact Linear Encoder	
Maximum Bus Voltage	±40 VDC	
Limit Switches	5 V, Normally Closed	
Home Switch	Near Center	

Recommended Controller		
Multi-Axis	A3200	Npaq MXR Npaq MR-MXH Ndrive ML-MXH
		Epaq MXH Epaq MR-MXH Ensemble ML-MXH Ensemble LAB
Single Axis	Soloist	Soloist ML-MXH

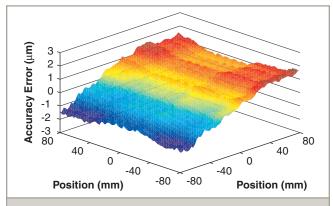
Note: Linear amplifiers are required to achieve the listed specifications. Other options are available.

Note: To ensure the achievement and repeatability of specifications over an extended period of time, environmental temperature must be controlled to within 0.25°C/24 hours. If this is not possible, alternate products are available. Please consult Aerotech Application Engineering for more information.

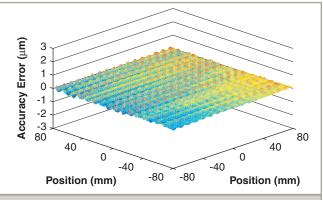
ANT130-XY Series PERFORMANCE



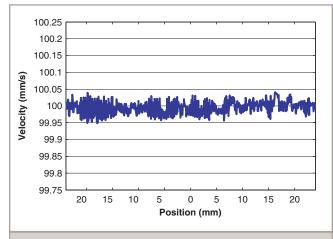
ANT130-160-XY-PLUS lower axis 1 nm step plot with 100 Hz filter. Best-in-class resolution and exceptional in-position stability for large travel stages.



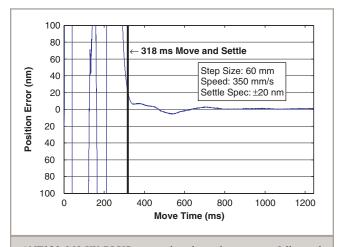
ANT130-160-XY 2D accuracy plot showing planar accuracy error including straightness, orthogonality, and stage yawing.



ANT130-160-XY-ULTRA – exceptional 2D system accuracy with Aerotech's ULTRA version.

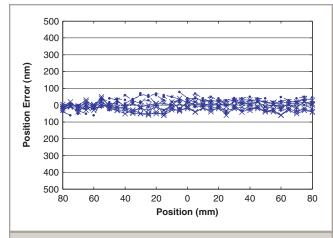


ANT130-060-XY-PLUS velocity performance at 100 mm/s and 1 kg payload for the X (lower) axis. This outstanding speed stability enhances most scanning or laser machining applications.

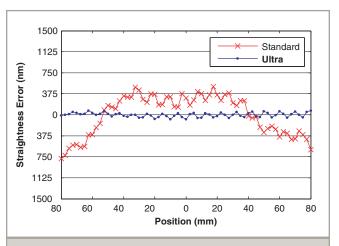


ANT130-060-XY-PLUS step and settle performance at full travel and 1 kg payload for the X (lower) axis. Industry-best settling times significantly improve throughput for most applications.

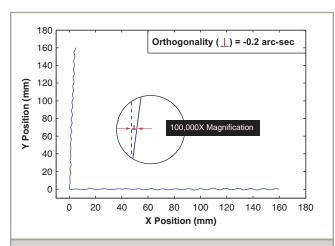
ANT130-XY Series PERFORMANCE



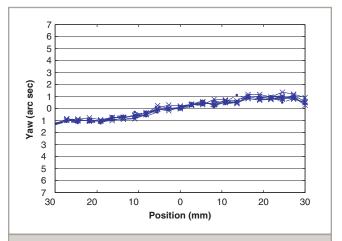
ANT130-160-XY-PLUS accuracy and repeatability, five runs, bidirectional for the Y (upper) axis. The total accuracy of ± 75 nm over 160 mm travel is significantly better than other offerings.



ANT130-160-XY straightness error comparison between the BASE and ULTRA models shows a dramatic improvement in this specification.

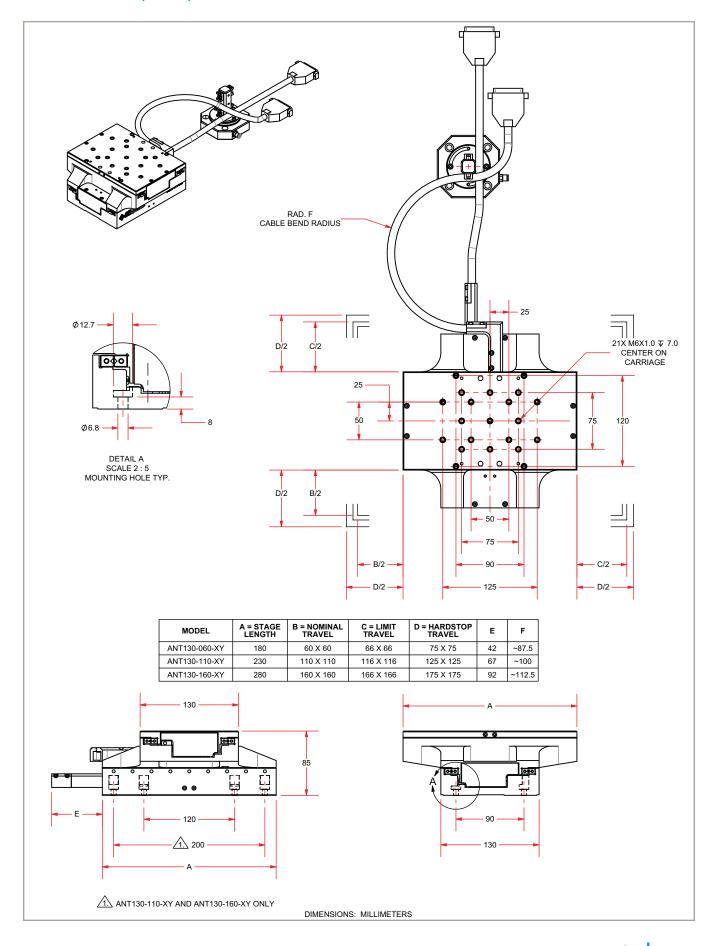


ANT130-060-XY-ULTRA orthogonality. The inset is magnified 100,000X for clarity. The ULTRA model orthogonality is a twentyfold improvement over the BASE model orthogonality.

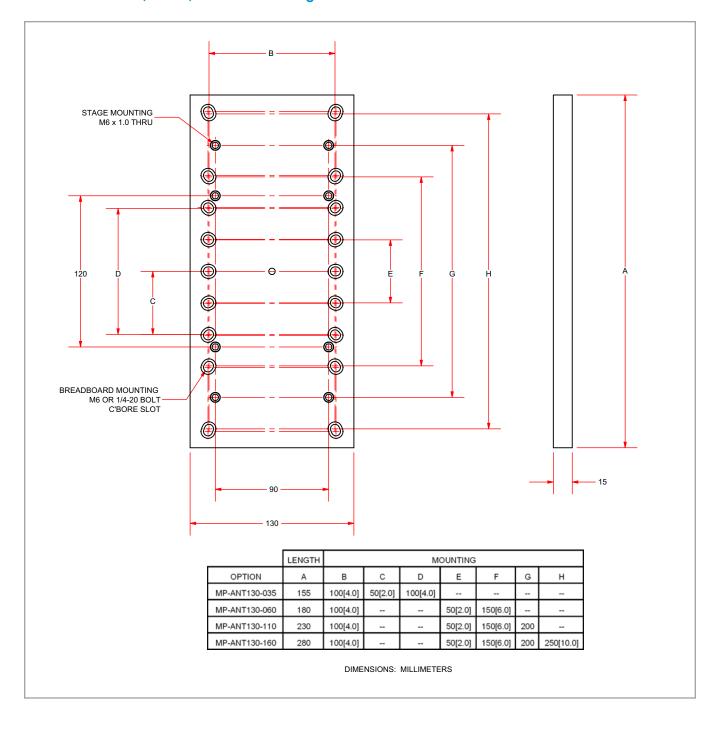


ANT130-060-XY-PLUS Y (upper) axis yaw, five runs, bi-directional. Highly repeatable, lowest angular error over full travel.

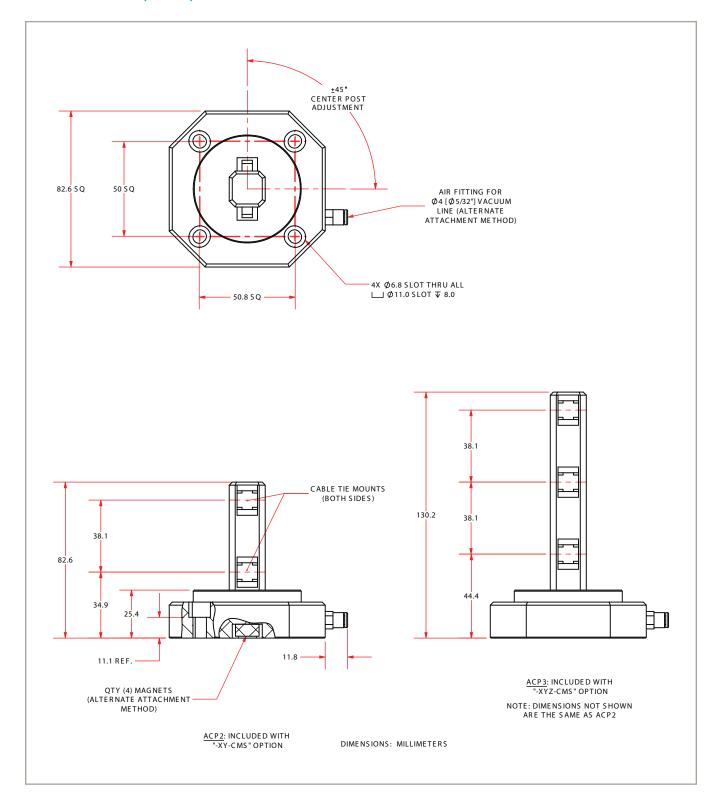
ANT130-XY-BASE/-PLUS/-ULTRA DIMENSIONS



ANT130-XY-BASE/-PLUS/-ULTRA Mounting Plate DIMENSIONS



ANT130-XY-BASE/-PLUS/-ULTRA CMS Post DIMENSIONS



ANT130-XY Series ORDERING INFORMATION

ANT130-XY	Series	Linear	Stage
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ANT130-XY-BASE	Aerotech nanotranslation crossed-roller linear positioner	
ANT130-XY-PLUS	Aerotech nanotranslation crossed-roller linear positioner	
ANT130-XY-ULTRA	Aerotech nanotranslation crossed-roller linear positioner	

Linear Stage Travel	
ANT130-060-XY-BASE	60 mm travel XY stage with linear motor and limits
ANT130-110-XY-BASE	110 mm travel XY stage with linear motor and limits
ANT130-160-XY-BASE	160 mm travel XY stage with linear motor and limits
ANT130-060-XY-PLUS	60 mm travel XY stage with linear motor and limits (high accuracy version)
ANT130-110-XY-PLUS	110 mm travel XY stage with linear motor and limits (high accuracy version)
ANT130-160-XY-PLUS	160 mm travel XY stage with linear motor and limits (high accuracy version)
ANT130-060-XY-ULTRA	60 mm travel XY stage with linear motor and limits (high accuracy version)
ANT130-110-XY-ULTRA	110 mm travel XY stage with linear motor and limits (high accuracy version)
ANT130-160-XY-ULTRA	160 mm travel XY stage with linear motor and limits (high accuracy version)

Output Cable Connectors

-25DU	Single 25-pin D connector (standard)
-4DU-25DU	4-pin HPD and 25-pin D connectors

Note: -25DU single 25-pin connector option not valid for systems using bus voltages greater than $80~\mathrm{V}$

CMS Post

-XY-CMS	Post for two-axis cable anchoring (ACP2 - see product drawing)
-XYZ-CMS	Post for three-axis cable anchoring (ACP3 - see product drawing)

Options -MP Breadboard mounting plate